

ACADEMY DOORS

Manufacturers of Rolling Steel Doors and Accessories

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STANDARD SPECIFICATIONS

ROLLING STEEL COUNTER SHUTTER

22 Gauge Flat-slatted Roll-up Door

OPERATION: Manual push up includes lifting handle and slidlocks as standard. Awning crank operation is optional.

CURTAIN: 22 gauge interlocking flat slat, with endlocks to hold curtain in alignment.

BOTTOM BAR: Single angle steel or optional stainless steel with astrigal seal. Tubular for cylinder locks.

GUIDES: Structural steel: 2" x 1½" x 1/8" wall angle, ¾" x ¾" x 1/8" inner guide angles, 2" x 1½" x 1/8" outer guide

MOUNTING: Face of wall or between jamb.

FINISH: Slats and hoods are (G-90) galvanized with baked on white primer finish. Guides, steel bottom bar and headplates shop primed with rust inhibitive primer.

BARREL: 4½" diameter steel pipe. Drive shaft: 1" cold rolled steel with oil-tempered, heat-treated, helical torsion springs to counterbalance full load of curtain weight. Uniform adjustment is made by setting the tension which is accessible outside or inside the headplate.

BRACKET: Steel headplates are flush, with inside tension wheel. Bracket bolts to wall angle.

HOOD: 24 gauge white painted galvanized steel with top and bottom flanges to limit deflection.

LOCKING: Slidlocks are standard. Cylinder locks are optional.

WARRANTY: Two year limited warranty.